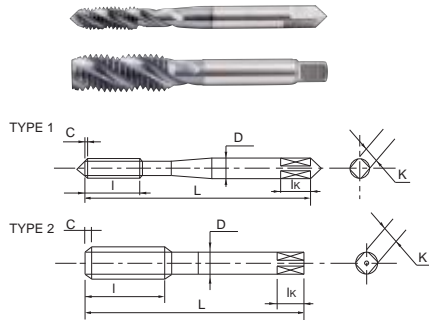


Ordinary Spiral Taps--metric

NX 普通螺旋丝锥--公制



Material

NC XPM HSSN

Surface Treatment

NN NT NC ND NR

Suitable for through hole and blind hole using, with spiral cutting, it has good cutting performance;
适合通孔和盲孔用，采用螺旋排削、有良好的排削性能;

Effective Improvement of Processing Performance and Efficiency;
有效提高加工过程中的稳定性和加工效率;

Suitable for processing materials: steel, alloy steel, stainless steel, cast iron, refractory materials, high hardness materials, non-ferrous metals;
适合加工材料：钢、合金钢、不锈钢、铸铁、难加工材料、高硬度材料、有色金属;

Order demonstration : M1.0*0.25 N1 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M1.0	0.25	N1	1	2.5P	30	5	-	-	3.0	2.5	5
M1.0	0.25	N2	1	2.5P	30	5	-	-	3.0	2.5	5
M1.0	0.25	N3	1	2.5P	30	5	-	-	3.0	2.5	5
M1.2	0.25	N1	1	2.5P	32	5	-	-	3.0	2.5	5
M1.2	0.25	N2	1	2.5P	32	5	-	-	3.0	2.5	5
M1.2	0.25	N3	1	2.5P	32	5	-	-	3.0	2.5	5
M1.4	0.30	N1	1	2.5P	34	7	-	-	3.0	2.5	5
M1.4	0.30	N2	1	2.5P	34	7	-	-	3.0	2.5	5
M1.4	0.30	N3	1	2.5P	34	7	-	-	3.0	2.5	5
M1.6	0.35	N1	1	2.5P	36	8	-	-	3.0	2.5	5
M1.6	0.35	N2	1	2.5P	36	8	-	-	3.0	2.5	5
M1.6	0.35	N3	1	2.5P	36	8	-	-	3.0	2.5	5
M1.7	0.35	N1	1	2.5P	36	8	-	-	3.0	2.5	5
M1.7	0.35	N2	1	2.5P	36	8	-	-	3.0	2.5	5
M1.7	0.35	N3	1	2.5P	36	8	-	-	3.0	2.5	5
M1.8	0.35	N1	1	2.5P	36	8	-	-	3.0	2.5	5
M1.8	0.35	N2	1	2.5P	36	8	-	-	3.0	2.5	5
M1.8	0.35	N3	1	2.5P	36	8	-	-	3.0	2.5	5
M2.0	0.40	N1	2	2.5P	40	6	1.5	12	3.0	2.5	5
M2.0	0.40	N2	2	2.5P	40	6	1.5	12	3.0	2.5	5
M2.0	0.40	N3	2	2.5P	40	6	1.5	12	3.0	2.5	5
M2.2	0.45	N1	2	2.5P	42	6	1.7	12	3.0	2.5	5
M2.2	0.45	N2	2	2.5P	42	6	1.7	12	3.0	2.5	5
M2.2	0.45	N3	2	2.5P	42	6	1.7	12	3.0	2.5	5
M2.3	0.40	N1	2	2.5P	42	6	1.8	12	3.0	2.5	5
M2.3	0.40	N2	2	2.5P	42	6	1.8	12	3.0	2.5	5
M2.3	0.40	N3	2	2.5P	42	6	1.8	12	3.0	2.5	5
M2.5	0.45	N1	2	2.5P	44	7	2.0	14	3.0	2.5	5
M2.5	0.45	N2	2	2.5P	44	7	2.0	14	3.0	2.5	5
M2.5	0.45	N3	2	2.5P	44	7	2.0	14	3.0	2.5	5
M2.6	0.45	N1	2	2.5P	44	7	2.1	14	3.0	2.5	5
M2.6	0.45	N2	2	2.5P	44	7	2.1	14	3.0	2.5	5
M2.6	0.45	N3	2	2.5P	44	7	2.1	14	3.0	2.5	5
M3	0.50	N2	2	2.5P	46	8	2.4	16	4.0	3.2	6
M3	0.50	N3	2	2.5P	46	8	2.4	16	4.0	3.2	6
M3	0.50	N4	2	2.5P	46	8	2.4	16	4.0	3.2	6

Ordinary Spiral Taps--metric

NX 普通螺旋丝锥--公制

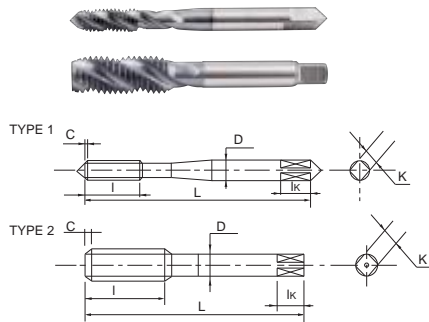
Order demonstration : M3*0.5 N5 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M3	0.50	N5	2	2.5P	46	8	2.4	16	4.0	3.2	6
M3.5	0.60	N2	2	2.5P	48	8	2.8	16	4.0	3.2	6
M3.5	0.60	N3	2	2.5P	48	8	2.8	16	4.0	3.2	6
M3.5	0.60	N4	2	2.5P	48	8	2.8	16	4.0	3.2	6
M3.5	0.60	N5	2	2.5P	48	8	2.8	16	4.0	3.2	6
M4	0.70	N2	2	2.5P	52	9	3.2	19	5.0	4.0	7
M4	0.70	N3	2	2.5P	52	9	3.2	19	5.0	4.0	7
M4	0.70	N4	2	2.5P	52	9	3.2	19	5.0	4.0	7
M4	0.70	N5	2	2.5P	52	9	3.2	19	5.0	4.0	7
M4.5	0.75	N2	2	2.5P	52	9	3.6	19	5.0	4.0	7
M4.5	0.75	N3	2	2.5P	52	9	3.6	19	5.0	4.0	7
M4.5	0.75	N4	2	2.5P	52	9	3.6	19	5.0	4.0	7
M4.5	0.75	N5	2	2.5P	52	9	3.6	19	5.0	4.0	7
M5	0.80	N2	2	2.5P	60	10	4.1	20	5.5	4.5	7
M5	0.80	N3	2	2.5P	60	10	4.1	20	5.5	4.5	7
M5	0.80	N4	2	2.5P	60	10	4.1	20	5.5	4.5	7
M5	0.80	N5	2	2.5P	60	10	4.1	20	5.5	4.5	7
M6	1.00	N2	2	2.5P	62	12	4.9	22	6.0	4.5	7
M6	1.00	N3	2	2.5P	62	12	4.9	22	6.0	4.5	7
M6	1.00	N4	2	2.5P	62	12	4.9	22	6.0	4.5	7
M6	1.00	N5	2	2.5P	62	12	4.9	22	6.0	4.5	7



Ordinary Spiral Taps--metric

NX 普通螺旋丝锥--公制



Material

NC XPM HSSN

Surface Treatment

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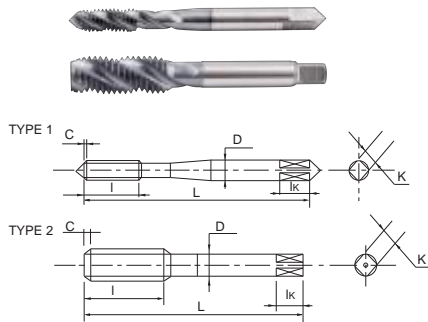
Suitable for processing materials: steel, alloy steel, stainless steel, cast iron, refractory materials, high hardness materials, non-ferrous metals;
适合加工材料: 钢、合金钢、不锈钢、铸铁、难加工材料、高硬度材料、有色金属;

Order demonstration : M7*1.00 N2 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M7	1.00	N2	3	2.5P	65	12	-	-	6.2	5.0	8
M7	1.00	N3	3	2.5P	65	12	-	-	6.2	5.0	8
M7	1.00	N4	3	2.5P	65	12	-	-	6.2	5.0	8
M7	1.00	N5	3	2.5P	65	12	-	-	6.2	5.0	8
M8	1.25	N2	3	2.5P	70	12	-	-	6.2	5.0	8
M8	1.25	N3	3	2.5P	70	12	-	-	6.2	5.0	8
M8	1.25	N4	3	2.5P	70	12	-	-	6.2	5.0	8
M8	1.25	N5	3	2.5P	70	12	-	-	6.2	5.0	8
M9	1.00	N2	3	2.5P	72	12	-	-	7.0	5.5	8
M9	1.00	N3	3	2.5P	72	12	-	-	7.0	5.5	8
M9	1.00	N4	3	2.5P	72	12	-	-	7.0	5.5	8
M9	1.00	N5	3	2.5P	72	12	-	-	7.0	5.5	8
M10	1.50	N2	3	2.5P	75	15	-	-	7.0	5.5	8
M10	1.50	N3	3	2.5P	75	15	-	-	7.0	5.5	8
M10	1.50	N4	3	2.5P	75	15	-	-	7.0	5.5	8
M10	1.50	N5	3	2.5P	75	15	-	-	7.0	5.5	8
M12	1.75	N3	3	2.5P	82	17	-	-	8.5	6.5	9
M12	1.75	N4	3	2.5P	82	17	-	-	8.5	6.5	9
M12	1.75	N5	3	2.5P	82	17	-	-	8.5	6.5	9
M12	1.75	N6	3	2.5P	82	17	-	-	8.5	6.5	9
M14	2.00	N3	3	2.5P	88	20	-	-	10.5	8.0	11
M14	2.00	N4	3	2.5P	88	20	-	-	10.5	8.0	11
M14	2.00	N5	3	2.5P	88	20	-	-	10.5	8.0	11
M14	2.00	N6	3	2.5P	88	20	-	-	10.5	8.0	11
M16	2.00	N3	3	2.5P	95	20	-	-	12.5	10.0	13
M16	2.00	N4	3	2.5P	95	20	-	-	12.5	10.0	13
M16	2.00	N5	3	2.5P	95	20	-	-	12.5	10.0	13
M16	2.00	N6	3	2.5P	95	20	-	-	12.5	10.0	13
M18	2.50	N3	3	2.5P	100	25	-	-	14.0	11.0	14
M18	2.50	N4	3	2.5P	100	25	-	-	14.0	11.0	14
M18	2.50	N5	3	2.5P	100	25	-	-	14.0	11.0	14
M18	2.50	N6	3	2.5P	100	25	-	-	14.0	11.0	14
M20	2.50	N3	3	2.5P	105	25	-	-	15.0	12.0	15
M20	2.50	N4	3	2.5P	105	25	-	-	15.0	12.0	15
M20	2.50	N5	3	2.5P	105	25	-	-	15.0	12.0	15
M20	2.50	N6	3	2.5P	105	25	-	-	15.0	12.0	15

Ordinary Spiral Taps--metric

NX 普通螺旋丝锥--公制



Material

NC XPM HSSN

Surface Treatment

NN NT NC ND NR

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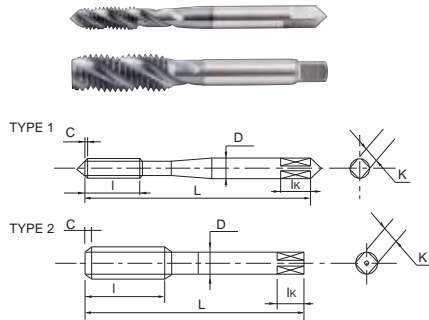
Order demonstration : M1.0*0.20 N1 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M1.0	0.20	N1	1	2.5P	30	5	-	-	3.0	2.5	5
M1.0	0.20	N2	1	2.5P	30	5	-	-	3.0	2.5	5
M1.2	0.20	N1	1	2.5P	32	5	-	-	3.0	2.5	5
M1.2	0.20	N2	1	2.5P	32	5	-	-	3.0	2.5	5
M1.4	0.20	N1	1	2.5P	34	5	-	-	3.0	2.5	5
M1.4	0.20	N2	1	2.5P	34	5	-	-	3.0	2.5	5
M1.6	0.20	N1	1	2.5P	36	5	-	-	3.0	2.5	5
M1.6	0.20	N2	1	2.5P	36	5	-	-	3.0	2.5	5
M2.0	0.25	N1	2	2.5P	40	6	1.5	12	3.0	2.5	5
M2.0	0.25	N2	2	2.5P	40	6	1.5	12	3.0	2.5	5
M2.5	0.35	N1	2	2.5P	44	7	2.0	14	3.0	2.5	5
M2.5	0.35	N2	2	2.5P	44	7	2.0	14	3.0	2.5	5
M3	0.35	N1	2	2.5P	46	8	2.4	16	4.0	3.2	6
M3	0.35	N2	2	2.5P	46	8	2.4	16	4.0	3.2	6
M4	0.50	N2	2	2.5P	52	9	3.2	19	5.0	4.0	7
M4	0.50	N3	2	2.5P	52	9	3.2	19	5.0	4.0	7
M5	0.50	N2	2	2.5P	60	10	4.1	20	5.5	4.5	7
M5	0.50	N3	2	2.5P	60	10	4.1	20	5.5	4.5	7
M6	0.50	N2	2	2.5P	62	12	4.9	22	6.0	4.5	7
M6	0.50	N3	2	2.5P	62	12	4.9	22	6.0	4.5	7
M6	0.75	N2	2	2.5P	62	12	4.9	22	6.0	4.5	7
M6	0.75	N3	2	2.5P	62	12	4.9	22	6.0	4.5	7



Ordinary Spiral Taps--metric

NX 普通螺旋丝锥--公制



Material

NC XPM HSSN

Surface Treatment

NN NT NC ND NR

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适合加工材料: 钢、合金钢、不锈钢、铸铁、难加工材料、高硬度材料、有色金属;

Order demonstration : M7*0.75 N2 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M7	0.75	N2	3	2.5P	65	12	-	-	6.2	5.0	8
M7	0.75	N3	3	2.5P	65	12	-	-	6.2	5.0	8
M8	1.00	N2	3	2.5P	70	12	-	-	6.2	5.0	8
M8	1.00	N3	3	2.5P	70	12	-	-	6.2	5.0	8
M8	0.75	N2	3	2.5P	70	12	-	-	6.2	5.0	8
M8	0.75	N3	3	2.5P	70	12	-	-	6.2	5.0	8
M10	1.00	N2	3	2.5P	75	15	-	-	7.0	5.5	8
M10	1.00	N3	3	2.5P	75	15	-	-	7.0	5.5	8
M10	1.00	N4	3	2.5P	75	15	-	-	7.0	5.5	8
M10	1.25	N2	3	2.5P	75	15	-	-	7.0	5.5	8
M10	1.25	N3	3	2.5P	75	15	-	-	7.0	5.5	8
M10	1.25	N4	3	2.5P	75	15	-	-	7.0	5.5	8
M12	1.50	N2	3	2.5P	82	17	-	-	8.5	6.5	9
M12	1.50	N3	3	2.5P	82	17	-	-	8.5	6.5	9
M12	1.50	N4	3	2.5P	82	17	-	-	8.5	6.5	9
M12	1.25	N2	3	2.5P	82	17	-	-	8.5	6.5	9
M12	1.25	N3	3	2.5P	82	17	-	-	8.5	6.5	9
M12	1.25	N4	3	2.5P	82	17	-	-	8.5	6.5	9
M12	1.00	N2	3	2.5P	82	17	-	-	8.5	6.5	9
M12	1.00	N3	3	2.5P	82	17	-	-	8.5	6.5	9
M12	1.00	N4	3	2.5P	82	17	-	-	8.5	6.5	9
M14	1.50	N2	3	2.5P	88	20	-	-	10.5	8.0	11
M14	1.50	N3	3	2.5P	88	20	-	-	10.5	8.0	11
M14	1.50	N4	3	2.5P	88	20	-	-	10.5	8.0	11
M14	1.00	N2	3	2.5P	88	20	-	-	10.5	8.0	11
M14	1.00	N3	3	2.5P	88	20	-	-	10.5	8.0	11
M14	1.00	N4	3	2.5P	88	20	-	-	10.5	8.0	11
M16	1.50	N2	3	2.5P	95	20	-	-	12.5	10.0	13
M16	1.50	N3	3	2.5P	95	20	-	-	12.5	10.0	13
M16	1.50	N4	3	2.5P	95	20	-	-	12.5	10.0	13
M16	1.00	N2	3	2.5P	95	20	-	-	12.5	10.0	13
M16	1.00	N3	3	2.5P	95	20	-	-	12.5	10.0	13
M16	1.00	N4	3	2.5P	95	20	-	-	12.5	10.0	13
M18	1.50	N2	3	2.5P	100	25	-	-	14.0	11.0	14
M18	1.50	N3	3	2.5P	100	25	-	-	14.0	11.0	14
M18	1.50	N4	3	2.5P	100	25	-	-	14.0	11.0	14

Ordinary Spiral Taps--metric

NX 普通螺旋丝锥--公制

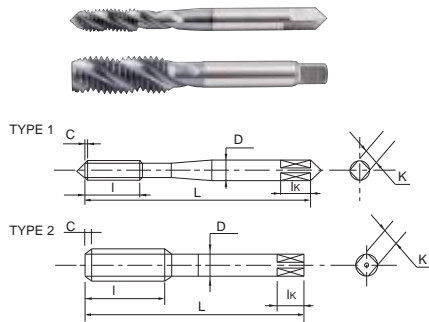
Order demonstration : M18*1.00 NX NS-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M18	1.00	N2	3	2.5P	100	25	-	-	14.0	11.0	14
M18	1.00	N3	3	2.5P	100	25	-	-	14.0	11.0	14
M18	1.00	N4	3	2.5P	100	25	-	-	14.0	11.0	14
M20	1.50	N2	3	2.5P	105	25	-	-	15.0	12.0	15
M20	1.50	N3	3	2.5P	105	25	-	-	15.0	12.0	15
M20	1.50	N4	3	2.5P	105	25	-	-	15.0	12.0	15
M20	1.00	N2	3	2.5P	105	25	-	-	15.0	12.0	15
M20	1.00	N3	3	2.5P	105	25	-	-	15.0	12.0	15
M20	1.00	N4	3	2.5P	105	25	-	-	15.0	12.0	15



Ordinary Spiral Taps--US

NX 普通螺旋丝锥--美制



Material

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Surface Treatment

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适合加工材料：钢、合金钢、不锈钢、铸铁、难加工材料、高硬度材料、有色金属;

Order demonstration : UNC No.1-64*N1 NX-XPM-ND

Thread size	Limit	Type	C	L	I	Dn	In	D	k	lk
UNC No.1-64	N1	1	2.5P	36	8	-	-	3.0	2.5	5
UNC No.1-64	N2	1	2.5P	36	8	-	-	3.0	2.5	5
UNC No.1-64	N3	1	2.5P	36	8	-	-	3.0	2.5	5
UNC No.2-56	N1	2	2.5P	42	7	1.6	13	3.0	2.5	5
UNC No.2-56	N2	2	2.5P	42	7	1.6	13	3.0	2.5	5
UNC No.2-56	N3	2	2.5P	42	7	1.6	13	3.0	2.5	5
UNC No.3-48	N1	2	2.5P	44	7	1.9	13	3.0	2.5	5
UNC No.3-48	N2	2	2.5P	44	7	1.9	13	3.0	2.5	5
UNC No.3-48	N3	2	2.5P	44	7	1.9	13	3.0	2.5	5
UNC No.4-40	N1	2	2.5P	44	8	2.1	16	3.0	2.5	5
UNC No.4-40	N2	2	2.5P	44	8	2.1	16	3.0	2.5	5
UNC No.4-40	N3	2	2.5P	44	8	2.1	16	3.0	2.5	5
UNC No.5-40	N1	2	2.5P	46	8	2.5	16	4.0	3.2	6
UNC No.5-40	N2	2	2.5P	46	8	2.5	16	4.0	3.2	6
UNC No.5-40	N3	2	2.5P	46	8	2.5	16	4.0	3.2	6
UNC No.6-32	N2	2	2.5P	48	9	2.6	17	4.0	3.2	6
UNC No.6-32	N3	2	2.5P	48	9	2.6	17	4.0	3.2	6
UNC No.6-32	N4	2	2.5P	48	9	2.6	17	4.0	3.2	6
UNC No.8-32	N2	2	2.5P	52	9	3.3	19	5.0	4.0	7
UNC No.8-32	N3	2	2.5P	52	9	3.3	19	5.0	4.0	7
UNC No.8-32	N4	2	2.5P	52	9	3.3	19	5.0	4.0	7
UNC No.10-24	N2	2	2.5P	60	11	3.7	21	5.5	4.5	7
UNC No.10-24	N3	2	2.5P	60	11	3.7	21	5.5	4.5	7
UNC No.10-24	N4	2	2.5P	60	11	3.7	21	5.5	4.5	7
UNC No.12-24	N2	2	2.5P	60	11	4.3	21	5.5	4.5	7
UNC No.12-24	N3	2	2.5P	60	11	4.3	21	5.5	4.5	7
UNC No.12-24	N4	2	2.5P	60	11	4.3	21	5.5	4.5	7
UNC 1/4-20	N2	2	2.5P	62	13	5.0	23	6.0	4.5	7
UNC 1/4-20	N3	2	2.5P	62	13	5.0	23	6.0	4.5	7
UNC 1/4-20	N4	2	2.5P	62	13	5.0	23	6.0	4.5	7

Ordinary Spiral Taps--US

NX 普通螺旋丝锥--美制

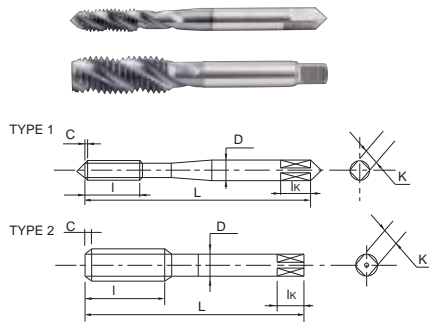
Order demonstration : UNC No.5-16*N2 NX-XPM-ND

Thread size	Limit	Type	C	L	I	Dn	In	D	k	lk
UNC 5/16-18	N2	3	2.5P	70	14	-	-	6.1	5.0	8
UNC 5/16-18	N3	3	2.5P	70	14	-	-	6.1	5.0	8
UNC 5/16-18	N4	3	2.5P	70	14	-	-	6.1	5.0	8
UNC 3/8-16	N2	3	2.5P	75	15	-	-	7.0	5.5	8
UNC 3/8-16	N3	3	2.5P	75	15	-	-	7.0	5.5	8
UNC 3/8-16	N4	3	2.5P	75	15	-	-	7.0	5.5	8
UNC 7/16-14	N3	3	2.5P	80	18	-	-	8.0	6.0	9
UNC 7/16-14	N4	3	2.5P	80	18	-	-	8.0	6.0	9
UNC 7/16-14	N5	3	2.5P	80	18	-	-	8.0	6.0	9
UNC 1/2-13	N3	3	2.5P	85	20	-	-	9.0	7.0	10
UNC 1/2-13	N4	3	2.5P	85	20	-	-	9.0	7.0	10
UNC 1/2-13	N5	3	2.5P	85	20	-	-	9.0	7.0	10
UNC 9/16-12	N3	3	2.5P	90	23	-	-	10.5	8.0	11
UNC 9/16-12	N4	3	2.5P	90	23	-	-	10.5	8.0	11
UNC 9/16-12	N5	3	2.5P	90	23	-	-	10.5	8.0	11
UNC 5/8-11	N3	3	2.5P	95	25	-	-	12.0	9.0	12
UNC 5/8-11	N4	3	2.5P	95	25	-	-	12.0	9.0	12
UNC 5/8-11	N5	3	2.5P	95	25	-	-	12.0	9.0	12
UNC 3/4-10	N3	3	2.5P	105	28	-	-	14.0	11.0	14
UNC 3/4-10	N4	3	2.5P	105	28	-	-	14.0	11.0	14
UNC 3/4-10	N5	3	2.5P	105	28	-	-	14.0	11.0	14



Ordinary Spiral Taps--US

NX 普通螺旋丝锥--美制



Material

NC XPM HSSN

Surface Treatment

NN NT NC ND NR

Suitable for through hole and blind hole using, with spiral cutting, it has good cutting performance;

适合通孔和盲孔用，采用螺旋排削、有良好的排削性能;

Effective Improvement of Processing Performance and Efficiency;

有效提高加工过程中的稳定性和加工效率;

Suitable for processing materials: steel, alloy steel, stainless steel, cast iron, refractory materials, high hardness materials, non-ferrous metals;

适合加工材料：钢、合金钢、不锈钢、铸铁、难加工材料、高硬度材料、有色金属;

Order demonstration : UNF No.0-80*N1 NX-XPM-ND

Thread size	Limit	Type	C	L	I	Dn	In	D	k	lk
UNF No.0-80	N1	1	2.5P	36	7	-	-	3.0	2.5	5
UNF No.0-80	N2	1	2.5P	36	7	-	-	3.0	2.5	5
UNF No.1-72	N1	1	2.5P	36	7	-	-	3.0	2.5	5
UNF No.1-72	N2	1	2.5P	36	7	-	-	3.0	2.5	5
UNF No.2-64	N1	2	2.5P	42	6	1.6	12	3.0	2.5	5
UNF No.2-64	N2	2	2.5P	42	6	1.6	12	3.0	2.5	5
UNF No.3-56	N1	2	2.5P	44	7	1.9	14	3.0	2.5	5
UNF No.3-56	N2	2	2.5P	44	7	1.9	14	3.0	2.5	5
UNF No.4-48	N1	2	2.5P	44	7	2.1	14	3.0	2.5	5
UNF No.4-48	N2	2	2.5P	44	7	2.1	14	3.0	2.5	5
UNF No.5-44	N1	2	2.5P	46	8	2.5	16	4.0	3.2	6
UNF No.5-44	N2	2	2.5P	46	8	2.5	16	4.0	3.2	6
UNF No.6-40	N1	2	2.5P	48	9	2.6	17	4.0	3.2	6
UNF No.6-40	N2	2	2.5P	48	9	2.6	17	4.0	3.2	6
UNF No.8-36	N2	2	2.5P	52	9	3.3	19	5.0	4.0	7
UNF No.8-36	N3	2	2.5P	52	9	3.3	19	5.0	4.0	7
UNF No.10-32	N2	2	2.5P	60	11	3.7	21	5.5	4.5	7
UNF No.10-32	N3	2	2.5P	60	11	3.7	21	5.5	4.5	7
UNF No.12-28	N2	2	2.5P	60	11	4.3	21	5.5	4.5	7
UNF No.12-28	N3	2	2.5P	60	11	4.3	21	5.5	4.5	7
UNF 1/4-28	N2	2	2.5P	62	13	5.0	23	6.0	4.5	7
UNF 1/4-28	N3	2	2.5P	62	13	5.0	23	6.0	4.5	7

Ordinary Spiral Taps--US

NX 普通螺旋丝锥--美制

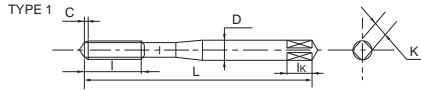
Order demonstration : UNC No.5/16-24*N2 NX-XPM-ND

Thread size	Limit	Type	C	L	I	Dn	In	D	k	lk
UNF 5/16-24	N2	3	2.5P	70	14	-	-	6.1	5.0	8
UNF 5/16-24	N3	3	2.5P	70	14	-	-	6.1	5.0	8
UNF 3/8-24	N2	3	2.5P	75	15	-	-	7.0	5.5	8
UNF 3/8-24	N3	3	2.5P	75	15	-	-	7.0	5.5	8
UNF 7/16-20	N2	3	2.5P	80	18	-	-	8.0	6.0	9
UNF 7/16-20	N3	3	2.5P	80	18	-	-	8.0	6.0	9
UNF 1/2-20	N2	3	2.5P	85	20	-	-	9.0	7.0	10
UNF 1/2-20	N3	3	2.5P	85	20	-	-	9.0	7.0	10
UNF 9/16-18	N3	3	2.5P	90	23	-	-	10.5	8.0	11
UNF 9/16-18	N4	3	2.5P	90	23	-	-	10.5	8.0	11
UNF 9/16-18	N5	3	2.5P	90	23	-	-	10.5	8.0	11
UNF 5/8-18	N3	3	2.5P	95	25	-	-	12.0	9.0	12
UNF 5/8-18	N4	3	2.5P	95	25	-	-	12.0	9.0	12
UNF 5/8-18	N5	3	2.5P	95	25	-	-	12.0	9.0	12
UNF 3/4-16	N3	3	2.5P	105	28	-	-	14.0	11.0	14
UNF 3/4-16	N4	3	2.5P	105	28	-	-	14.0	11.0	14
UNF 3/4-16	N5	3	2.5P	105	28	-	-	14.0	11.0	14



Long handle Spiral Tap

NX-ZLHO 加长柄螺旋丝锥



Material

NC XPM HSSN

Surface Treatment

NN NT NC ND NR

Suitable for through hole and blind hole using, with spiral cutting, it has good cutting performance;
适合通孔和盲孔用, 有良好的排削性能;

Adopted of lengthened shank for different deep hole processing can effectively improve the stability and processing efficiency in the processing;
采用加长柄适合不同的深孔加工, 有效提高加工过程中的稳定性和加工效率;

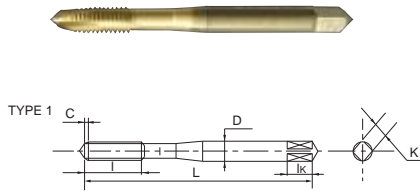
Suitable for processing materials: steel, alloy steel, stainless steel, cast iron, refractory materials, high hardness materials, non-ferrous metals;
适合加工材料: 钢、合金钢、不锈钢、铸铁、难加工材料、高硬度材料、有色金属;

Order demonstration : M1.0*0.25 N1 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M1.0	0.25	N1	1	5P	60	5	-	-	3.0	2.5	5
M1.0	0.25	N2	1	5P	60	5	-	-	3.0	2.5	5
M1.0	0.25	N3	1	5P	60	5	-	-	3.0	2.5	5
M1.2	0.25	N1	1	5P	60	5	-	-	3.0	2.5	5
M1.2	0.25	N2	1	5P	60	5	-	-	3.0	2.5	5
M1.2	0.25	N3	1	5P	60	5	-	-	3.0	2.5	5
M1.4	0.30	N1	1	5P	60	7	-	-	3.0	2.5	5
M1.4	0.30	N2	1	5P	60	7	-	-	3.0	2.5	5
M1.4	0.30	N3	1	5P	60	7	-	-	3.0	2.5	5
M1.6	0.35	N1	1	5P	60	8	-	-	3.0	2.5	5
M1.6	0.35	N2	1	5P	60	8	-	-	3.0	2.5	5
M1.6	0.35	N3	1	5P	60	8	-	-	3.0	2.5	5
M2.0	0.40	N1	2	5P	80	5	1.5	11	3.0	2.5	5
M2.0	0.40	N2	2	5P	80	5	1.5	11	3.0	2.5	5
M2.0	0.40	N3	2	5P	80	5	1.5	11	3.0	2.5	5
M2.3	0.40	N1	2	5P	80	5	1.8	11	3.0	2.5	5
M2.3	0.40	N2	2	5P	80	5	1.8	11	3.0	2.5	5
M2.3	0.40	N3	2	5P	80	5	1.8	11	3.0	2.5	5
M2.5	0.45	N1	2	5P	80	5.6	2.0	13	3.0	2.5	5
M2.5	0.45	N2	2	5P	80	5.6	2.0	13	3.0	2.5	5
M2.5	0.45	N3	2	5P	80	5.6	2.0	13	3.0	2.5	5
M2.6	0.45	N1	2	5P	80	5.6	2.1	13	3.0	2.5	5
M2.6	0.45	N2	2	5P	80	5.6	2.1	13	3.0	2.5	5
M2.6	0.45	N3	2	5P	80	5.6	2.1	13	3.0	2.5	5
M3	0.50	N2	2	5P	80	6.3	2.4	15.0	4.0	3.2	6
M3	0.50	N3	2	5P	80	6.3	2.4	15.0	4.0	3.2	6
M3	0.50	N4	2	5P	80	6.3	2.4	15.0	4.0	3.2	6
M4	0.70	N2	2	5P	80	11.2	3.2	21.0	5.0	4.0	7
M4	0.70	N3	2	5P	80	11.2	3.2	21.0	5.0	4.0	7
M4	0.70	N4	2	5P	80	11.2	3.2	21.0	5.0	4.0	7
M5	0.80	N2	2	5P	100	12.8	4.1	23.0	5.5	4.5	7
M5	0.80	N3	2	5P	100	12.8	4.1	23.0	5.5	4.5	7
M5	0.80	N4	2	5P	100	12.8	4.1	23.0	5.5	4.5	7
M6	1.00	N2	2	5P	100	14.0	4.9	24.0	6.0	4.5	7
M6	1.00	N3	2	5P	100	14.0	4.9	24.0	6.0	4.5	7
M6	1.00	N4	2	5P	100	14.0	4.9	24.0	6.0	4.5	7

Long handle Spiral Tap

NX-ZLHO 加长柄螺旋丝锥



Material



Surface Treatment



Suitable for through hole and blind hole using, with spiral cutting, it has good cutting performance;
适合通孔和盲孔用,有良好的排屑性能;

Adopted of lengthened shank for different deep hole processing can effectively improve the stability and processing efficiency in the processing;
采用加长柄适合不同的深孔加工、有效提高加工过程中的稳定性和加工效率;

Suitable for processing materials: steel, alloy steel, stainless steel, cast iron, refractory materials, high hardness materials, non-ferrous metals;
适合加工材料: 钢、合金钢、不锈钢、铸铁、难加工材料、高硬度材料、有色金属;

Order demonstration : M8*0.25 N2 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M8	1.25	N2	3	5P	100	19.0	-	-	6.2	5.0	8
M8	1.25	N3	3	5P	100	19.0	-	-	6.2	5.0	8
M8	1.25	N4	3	5P	100	19.0	-	-	6.2	5.0	8
M8	1.00	N2	3	5P	100	19.0	-	-	6.2	5.0	8
M8	1.00	N3	3	5P	100	19.0	-	-	6.2	5.0	8
M8	1.00	N4	3	5P	100	19.0	-	-	6.2	5.0	8
M10	1.50	N2	3	5P	100	23.0	-	-	7.0	5.5	8
M10	1.50	N3	3	5P	100	23.0	-	-	7.0	5.5	8
M10	1.50	N4	3	5P	100	23.0	-	-	7.0	5.5	8
M10	1.25	N2	3	5P	100	24.0	-	-	7.0	5.5	8
M10	1.25	N3	3	5P	100	24.0	-	-	7.0	5.5	8
M10	1.25	N4	3	5P	100	24.0	-	-	7.0	5.5	8
M10	1.00	N2	3	5P	100	24.0	-	-	7.0	5.5	8
M10	1.00	N3	3	5P	100	24.0	-	-	7.0	5.5	8
M10	1.00	N4	3	5P	100	24.0	-	-	7.0	5.5	8
M12	1.75	N3	3	5P	100	29.0	-	-	8.5	6.5	9
M12	1.75	N4	3	5P	100	29.0	-	-	8.5	6.5	9
M12	1.75	N5	3	5P	100	29.0	-	-	8.5	6.5	9
M12	1.50	N2	3	5P	100	29.0	-	-	8.5	6.5	9
M12	1.50	N3	3	5P	100	29.0	-	-	8.5	6.5	9
M12	1.50	N4	3	5P	100	29.0	-	-	8.5	6.5	9
M12	1.25	N2	3	5P	100	29.0	-	-	8.5	6.5	9
M12	1.25	N3	3	5P	100	29.0	-	-	8.5	6.5	9
M12	1.25	N4	3	5P	100	29.0	-	-	8.5	6.5	9
M12	1.00	N2	3	5P	100	29.0	-	-	8.5	6.5	9
M12	1.00	N3	3	5P	100	29.0	-	-	8.5	6.5	9
M12	1.00	N4	3	5P	100	29.0	-	-	8.5	6.5	9
M14	2.00	N3	3	5P	120	30.0	-	-	10.5	8.0	11
M14	2.00	N4	3	5P	120	30.0	-	-	10.5	8.0	11
M14	2.00	N5	3	5P	120	30.0	-	-	10.5	8.0	11
M14	1.50	N3	3	5P	150	30.0	-	-	10.5	8.0	11
M14	1.50	N4	3	5P	150	30.0	-	-	10.5	8.0	11
M14	1.50	N5	3	5P	150	30.0	-	-	10.5	8.0	11
M16	2.00	N3	3	5P	150	30.0	-	-	10.5	8.0	11
M16	2.00	N4	3	5P	150	32.0	-	-	12.5	10.0	13
M16	2.00	N5	3	5P	150	32.0	-	-	12.5	10.0	13



Long handle Spiral Tap

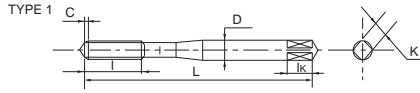
NX-ZLH0 加长柄螺旋丝锥

Order demonstration : M16*1.50 N3 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	Ik
M16	1.50	N3	3	5P	150	32.0	-	-	12.5	10.0	13
M16	1.50	N4	3	5P	150	32.0	-	-	12.5	10.0	13
M16	1.50	N5	3	5P	150	32.0	-	-	12.5	10.0	13
M18	2.50	N3	3	5P	150	37.0	-	-	14.0	11.0	14
M18	2.50	N4	3	5P	150	37.0	-	-	14.0	11.0	14
M18	2.50	N5	3	5P	150	37.0	-	-	14.0	11.0	14
M18	1.50	N3	3	5P	150	37.0	-	-	14.0	11.0	14
M18	1.50	N4	3	5P	150	37.0	-	-	14.0	11.0	14
M18	1.50	N5	3	5P	150	37.0	-	-	14.0	11.0	14
M20	2.50	N3	3	5P	150	37.0	-	-	15.0	12.0	15
M20	2.50	N4	3	5P	150	37.0	-	-	15.0	12.0	15
M20	2.50	N5	3	5P	150	37.0	-	-	15.0	12.0	15
M20	1.50	N3	3	5P	150	37.0	-	-	15.0	12.0	15
M20	1.50	N4	3	5P	150	37.0	-	-	15.0	12.0	15
M20	1.50	N5	3	5P	150	37.0	-	-	15.0	12.0	15

Middle long handle Spiral Tap

NX-ZLH1 中长柄螺旋丝锥



Material

NC XPM HSSN

Surface Treatment

NN NT NC ND NR

Suitable for through hole and blind hole using, with spiral cutting, it has good cutting performance;
适合通孔和盲孔用,有良好的排屑性能;

Adopted of lengthened shank for different deep hole processing can effectively improve the stability and processing efficiency in the processing;
采用加长柄适合不同的深孔加工,有效提高加工过程中的稳定性和加工效率;

Suitable for processing materials: steel, alloy steel, stainless steel, cast iron, refractory materials, high hardness materials, non-ferrous metals;
适合加工材料: 钢、合金钢、不锈钢、铸铁、难加工材料、高硬度材料、有色金属;

Order demonstration : M3*0.50 N2 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M3	0.50	N2	2	5P	100	6.3	2.4	15.0	4.0	3.2	6
M3	0.50	N3	2	5P	100	6.3	2.4	15.0	4.0	3.2	6
M3	0.50	N4	2	5P	100	6.3	2.4	15.0	4.0	3.2	6
M4	0.70	N2	2	5P	100	11.2	3.2	21.0	5.0	4.0	7
M4	0.70	N3	2	5P	100	11.2	3.2	21.0	5.0	4.0	7
M4	0.70	N4	2	5P	100	11.2	3.2	21.0	5.0	4.0	7
M5	0.80	N2	2	5P	100	12.8	4.1	23.0	5.5	4.5	7
M5	0.80	N3	2	5P	120	12.8	4.1	23.0	5.5	4.5	7
M5	0.80	N4	2	5P	120	12.8	4.1	23.0	5.5	4.5	7
M6	1.00	N2	2	5P	120	14.0	4.9	24.0	6.0	4.5	7
M6	1.00	N3	2	5P	120	14.0	4.9	24.0	6.0	4.5	7
M6	1.00	N4	2	5P	120	14.0	4.9	24.0	6.0	4.5	7
M8	1.25	N2	3	5P	120	19.0	-	-	6.2	5.0	8
M8	1.25	N3	3	5P	120	19.0	-	-	6.2	5.0	8
M8	1.25	N4	3	5P	120	19.0	-	-	6.2	5.0	8
M8	1.00	N2	3	5P	150	19.0	-	-	6.2	5.0	8
M8	1.00	N3	3	5P	150	19.0	-	-	6.2	5.0	8
M8	1.00	N4	3	5P	150	19.0	-	-	6.2	5.0	8
M10	1.50	N2	3	5P	120	23.0	-	-	7.0	5.5	8
M10	1.50	N3	3	5P	120	23.0	-	-	7.0	5.5	8
M10	1.50	N4	3	5P	120	23.0	-	-	7.0	5.5	8
M10	1.25	N2	3	5P	150	24.0	-	-	7.0	5.5	8
M10	1.25	N3	3	5P	150	24.0	-	-	7.0	5.5	8
M10	1.25	N4	3	5P	150	24.0	-	-	7.0	5.5	8
M10	1.00	N2	3	5P	150	24.0	-	-	7.0	5.5	8
M10	1.00	N3	3	5P	150	24.0	-	-	7.0	5.5	8
M10	1.00	N4	3	5P	150	24.0	-	-	7.0	5.5	8
M12	1.75	N3	3	5P	120	29.0	-	-	8.5	6.5	9
M12	1.75	N4	3	5P	120	29.0	-	-	8.5	6.5	9
M12	1.75	N5	3	5P	120	29.0	-	-	8.5	6.5	9
M12	1.50	N2	3	5P	150	29.0	-	-	8.5	6.5	9
M12	1.50	N3	3	5P	150	29.0	-	-	8.5	6.5	9
M12	1.50	N4	3	5P	150	29.0	-	-	8.5	6.5	9
M12	1.25	N2	3	5P	150	29.0	-	-	8.5	6.5	9
M12	1.25	N3	3	5P	150	29.0	-	-	8.5	6.5	9
M12	1.25	N4	3	5P	150	29.0	-	-	8.5	6.5	9



Middle long handle Spiral Tap

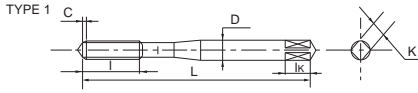
NX-ZLH1 中长柄螺旋丝锥

Order demonstration : M12*1.00 N2 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M12	1.00	N2	3	5P	150	29.0	-	-	8.5	6.5	9
M12	1.00	N3	3	5P	150	29.0	-	-	8.5	6.5	9
M12	1.00	N4	3	5P	150	29.0	-	-	8.5	6.5	9
M14	2.00	N3	3	5P	150	30.0	-	-	10.5	8.0	11
M14	2.00	N4	3	5P	150	30.0	-	-	10.5	8.0	11
M14	2.00	N5	3	5P	150	30.0	-	-	10.5	8.0	11
M14	1.50	N3	3	5P	200	30.0	-	-	10.5	8.0	11
M14	1.50	N4	3	5P	200	30.0	-	-	10.5	8.0	11
M14	1.50	N5	3	5P	200	30.0	-	-	10.5	8.0	11
M16	2.00	N3	3	5P	200	32.0	-	-	12.5	10.0	13
M16	2.00	N4	3	5P	200	32.0	-	-	12.5	10.0	13
M16	2.00	N5	3	5P	200	32.0	-	-	12.5	10.0	13
M16	1.50	N3	3	5P	200	32.0	-	-	12.5	10.0	13
M16	1.50	N4	3	5P	200	32.0	-	-	12.5	10.0	13
M16	1.50	N5	3	5P	200	32.0	-	-	12.5	10.0	13
M18	2.50	N3	3	5P	200	37.0	-	-	14.0	11.0	14
M18	2.50	N4	3	5P	200	37.0	-	-	14.0	11.0	14
M18	2.50	N5	3	5P	200	37.0	-	-	14.0	11.0	14
M18	1.50	N3	3	5P	200	37.0	-	-	14.0	11.0	14
M18	1.50	N4	3	5P	200	37.0	-	-	14.0	11.0	14
M18	1.50	N5	3	5P	200	37.0	-	-	14.0	11.0	14
M20	2.50	N3	3	5P	200	37.0	-	-	15.0	12.0	15
M20	2.50	N4	3	5P	200	37.0	-	-	15.0	12.0	15
M20	2.50	N5	3	5P	200	37.0	-	-	15.0	12.0	15
M20	1.50	N3	3	5P	200	37.0	-	-	15.0	12.0	15
M20	1.50	N4	3	5P	200	37.0	-	-	15.0	12.0	15
M20	1.50	N5	3	5P	200	37.0	-	-	15.0	12.0	15

Super long handle Spiral Tap

NX-ZLH2 超长柄螺旋丝锥



Material

- NC
- XPM
- HSSN

Surface Treatment

- NN
- NT
- NC
- ND
- NR

Suitable for through hole and blind hole using, with spiral cutting, it has good cutting performance;
适合通孔和盲孔用,有良好的排削性能;

Adopted of lengthened shank for different deep hole processing can effectively improve the stability and processing efficiency in the processing;
采用加长柄适合不同的深孔加工、有效提高加工过程中的稳定性和加工效率;

Suitable for processing materials: steel, alloy steel, stainless steel, cast iron, refractory materials, high hardness materials, non-ferrous metals;
适合加工材料: 钢、合金钢、不锈钢、铸铁、难加工材料、高硬度材料、有色金属;

Order demonstration : M3*0.50 N2 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M3	0.50	N2	2	5P	120	6.3	2.4	15.0	4.0	3.2	6
M3	0.50	N3	2	5P	120	6.3	2.4	15.0	4.0	3.2	6
M3	0.50	N4	2	5P	120	6.3	2.4	15.0	4.0	3.2	6
M4	0.70	N2	2	5P	120	11.2	3.2	21.0	5.0	4.0	7
M4	0.70	N3	2	5P	120	11.2	3.2	21.0	5.0	4.0	7
M4	0.70	N4	2	5P	120	11.2	3.2	21.0	5.0	4.0	7
M5	0.80	N2	2	5P	150	12.8	4.1	23.0	5.5	4.5	7
M5	0.80	N3	2	5P	150	12.8	4.1	23.0	5.5	4.5	7
M5	0.80	N4	2	5P	150	12.8	4.1	23.0	5.5	4.5	7
M6	1.00	N2	2	5P	150	14.0	4.9	24.0	6.0	4.5	7
M6	1.00	N3	2	5P	150	14.0	4.9	24.0	6.0	4.5	7
M6	1.00	N4	2	5P	150	14.0	4.9	24.0	6.0	4.5	7



Super long handle Spiral Tap

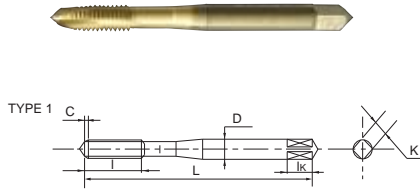
NX-ZLH2 超长柄螺旋丝锥

Order demonstration : M8*1.25 N2 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M8	1.25	N2	3	5P	150	19.0	-	-	6.2	5.0	8
M8	1.25	N3	3	5P	150	19.0	-	-	6.2	5.0	8
M8	1.25	N4	3	5P	150	19.0	-	-	6.2	5.0	8
M10	1.50	N2	3	5P	150	23.0	-	-	7.0	5.5	8
M10	1.50	N3	3	5P	150	23.0	-	-	7.0	5.5	8
M10	1.50	N4	3	5P	150	23.0	-	-	7.0	5.5	8
M10	1.25	N2	3	5P	200	24.0	-	-	7.0	5.5	8
M10	1.25	N3	3	5P	200	24.0	-	-	7.0	5.5	8
M10	1.25	N4	3	5P	200	24.0	-	-	7.0	5.5	8
M12	1.75	N3	3	5P	150	29.0	-	-	8.5	6.5	9
M12	1.75	N4	3	5P	150	29.0	-	-	8.5	6.5	9
M12	1.75	N5	3	5P	150	29.0	-	-	8.5	6.5	9
M12	1.50	N2	3	5P	200	29.0	-	-	8.5	6.5	9
M12	1.50	N3	3	5P	200	29.0	-	-	8.5	6.5	9
M12	1.50	N4	3	5P	200	29.0	-	-	8.5	6.5	9
M12	1.25	N2	3	5P	200	29.0	-	-	8.5	6.5	9
M12	1.25	N3	3	5P	200	29.0	-	-	8.5	6.5	9
M12	1.25	N4	3	5P	200	29.0	-	-	8.5	6.5	9
M14	2.00	N3	3	5P	200	30.0	-	-	10.5	8.0	11
M14	2.00	N4	3	5P	200	30.0	-	-	10.5	8.0	11
M14	2.00	N5	3	5P	200	30.0	-	-	10.5	8.0	11
M16	2.00	N3	3	5P	250	32.0	-	-	12.5	10.0	13
M16	2.00	N4	3	5P	250	32.0	-	-	12.5	10.0	13
M16	2.00	N5	3	5P	250	32.0	-	-	12.5	10.0	13
M18	2.50	N3	3	5P	250	37.0	-	-	14.0	11.0	14
M18	2.50	N4	3	5P	250	37.0	-	-	14.0	11.0	14
M18	2.50	N5	3	5P	250	37.0	-	-	14.0	11.0	14
M20	2.50	N3	3	5P	250	37.0	-	-	15.0	12.0	15
M20	2.50	N4	3	5P	250	37.0	-	-	15.0	12.0	15
M20	2.50	N5	3	5P	250	37.0	-	-	15.0	12.0	15

Specially handled Spiral Tap

NX-ZLH3 特长柄螺旋丝锥



Material

NC XPM HSSN

Surface Treatment

NN NT NC ND NR

Suitable for through hole and blind hole using, with spiral cutting, it has good cutting performance;
适合通孔和盲孔用,有良好的排削性能;

Adopted of lengthened shank for different deep hole processing can effectively improve the stability and processing efficiency in the processing;
采用加长柄适合不同的深孔加工、有效提高加工过程中的稳定性和加工效率;

Suitable for processing materials: steel, alloy steel, stainless steel, cast iron, refractory materials, high hardness materials, non-ferrous metals;
适合加工材料: 钢、合金钢、不锈钢、铸铁、难加工材料、高硬度材料、有色金属;

Order demonstration : M3*0.50 N2 NX-XPM-ND

Thread size	Pitch	Limit	Type	C	L	I	Dn	In	D	k	lk
M3	0.50	N2	2	5P	150	6.3	2.4	15.0	4.0	3.2	6
M3	0.50	N3	2	5P	150	6.3	2.4	15.0	4.0	3.2	6
M3	0.50	N4	2	5P	150	6.3	2.4	15.0	4.0	3.2	6
M4	0.70	N2	2	5P	150	11.2	3.2	21.0	5.0	4.0	7
M4	0.70	N3	2	5P	150	11.2	3.2	21.0	5.0	4.0	7
M4	0.70	N4	2	5P	150	11.2	3.2	21.0	5.0	4.0	7
M6	1.00	N2	2	5P	200	14.0	4.9	24.0	6.0	4.5	7
M6	1.00	N3	2	5P	200	14.0	4.9	24.0	6.0	4.5	7
M6	1.00	N4	2	5P	200	14.0	4.9	24.0	6.0	4.5	7
M8	1.25	N2	3	5P	200	19.0	-	-	6.2	5.0	8
M8	1.25	N3	3	5P	200	19.0	-	-	6.2	5.0	8
M8	1.25	N4	3	5P	200	19.0	-	-	6.2	5.0	8
M10	1.50	N2	3	5P	200	23.0	-	-	7.0	5.5	8
M10	1.50	N3	3	5P	200	23.0	-	-	7.0	5.5	8
M10	1.50	N4	3	5P	200	23.0	-	-	7.0	5.5	8
M12	1.75	N3	3	5P	200	29.0	-	-	8.5	6.5	9
M12	1.75	N4	3	5P	200	29.0	-	-	8.5	6.5	9
M12	1.75	N5	3	5P	200	29.0	-	-	8.5	6.5	9

